

Technical Data Sheet

Schulamid 6 MT 30 H

Polyamide 6
LyondellBasell Industries
Engineering Plastics

Product Description

30% talc filled, heat stabilized Polyamide 6

General

Filler / Reinforcement	• Talc, 30% Filler by Weight		
Features	• Good Surface Finish • Heat Stabilized	• Low Warpage • Medium Viscosity	• Oil Resistant
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PA6-T30		

Physical	Dry	Conditioned	Unit	Test Method
Density	1.38	--	g/cm ³	ISO 1183/A
Viscosity Number	145	--	cm ³ /g	ISO 307
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	943000 (6500)	493000 (3400)	psi (MPa)	ISO 527-1/1A/1
Tensile Stress (Break)	10200 (70.0)	5800 (40.0)	psi (MPa)	ISO 527-2/1A/5
Tensile Strain (Break)	3.5	10	%	ISO 527-2/1A/5
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F (-30°C)	1.4 (3.0)	--	ft·lb/in ² (kJ/m ²)	
73°F (23°C)	1.9 (4.0)	2.9 (6.0)	ft·lb/in ² (kJ/m ²)	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F (-30°C)	17 (35)	--	ft·lb/in ² (kJ/m ²)	
73°F (23°C)	21 (45)	29 (60)	ft·lb/in ² (kJ/m ²)	
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
66 Psi (0.45 Mpa), Unannealed	392 (200)	--	°F (°C)	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	266 (130)	--	°F (°C)	ISO 75-2/Af
Vicat Softening Temperature				
--	392 (200)	--	°F (°C)	ISO 306/B50
--	419 (215)	--	°F (°C)	ISO 306/A50
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				
0.0787 In (2.00 Mm)	1.9 (48)	--	in/min (mm/min)	ISO 3795
0.0787 In (2.00 Mm)	1.9 (48)	--	in/min (mm/min)	FMVSS 302

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Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	140 to 212 °F	60 to 100 °C

Notes

These are typical property values not to be construed as specification limits.